

Promotion valid from 01.09 – 30.11.2024

# THREAD TURNING INSERTS PROMO



## PAY ONLY 15



Example picture: 22ERN60BMA + 16ER28UNMXC 5 x 16ER28UNMXC for free Example picture: 16ER3.0ISOBLU + 22ER6ABUTMXC 5 x 16ER3.0ISOBLU **for free** 

Promotion is valid for: • all thread turning standards of size 11 mm/16 mm/22 mm • available in all qualities • all standard thread turning inserts, excluded: Type-Z

If you buy 20 thread turning inserts (2 x 10 pieces PU) at the standard price, you will receive the 5 cheapest thread turning inserts free of charge.

If you have any further questions, please do not hesitate to contact us: +4917141/1423900





myynti@stt.as www.suomenteratuonti.fi Please specify in your order the article numbers of the choosen thread turning inserts and the promotion code: **TT-24**.

### Choose your suitable thread turning inserts here

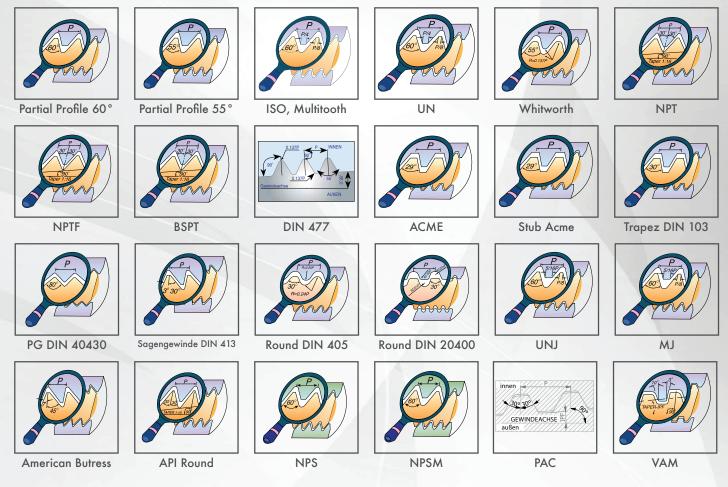
Size

11 mm, 16 mm, 22 mm

#### **Types**

Standard, U-Type, V-Type, Type-K, Multitooth, Type-B

#### **Thread Profiles**



#### **Coated Grades:**

**HBA** (H10-H25, S10-S25) Extra-fine sub-micron grade with high toughness, for optimized performance on hardened steels and cast iron up to 62HRc, titanium alloys and super alloys (hastelloy, inconel and nickel based alloys).

**BLU (M10-M20, K05-K20, N10-N20, S10-S20)** PVD triple layer coated sub-micron grade for stainless steels, cast iron, titanium, non ferrous metals and most of the high temperature alloys.

**BMA (P20-P40)** PVD TiAlN coated sub-micrograin grade for stainless steels and exotic materials at medium to high cutting speeds.

P25C (P15-P35) PVD TiN coated grade for treated and hard alloy steels (25 HRc & up) at medium to low cutting speeds.

**MXC (K10-K20, P10-P25)** PVD TiN coated micrograin for free cutting untreated alloy steels (below 30 HRc), for stainless steels and cast iron.

**KBL** Latest development of carbide grade with our innovative coating ensures a long and stable tool life machining steels, stainless steels, cast iron and hardened materials up to 45 HRc. A combination of high toughness and high heat and wear resistance.For medium to high cutting conditions.

**KMR** Versatile grade for wide range of materials as steels, stainless steel, super alloys and non-ferrous, best for medium to high cutting conditions. A multi-layer coated grade with high wear resistance.

#### **Uncoated Grades:**

K20\* (K10-K30) Carbide grade for non ferrous metals, aluminum and cast iron.

\*Upon request